NORTH CAROLINA DEPARTMENT OF TRANSPORTATION HOT MIX ASPHALT QUALITY CONTROL TESTS WORKSHEET RECORD OF CALIBRATION TEST ON WEIGHING EQUIPMENT AT ASPHALT EQUIPMENT

CONTRACTOR:		[1]	F	PLANT LOCATI	ON:	[2]	DATE:	[3]	
		_	BATCH PLAN	NT				DRUM PLANT	,
INCREMENT	PRIOR WT. ON WT. OF TEST SCALES WT'S ADDED		ACTUAL TOT. WT. ON SCALES	SCALE DIAL READING		E ERROR (%)	AGGREGATE SCALES		
NO.	(A)	(B)	C = (A+B)	(D)	E = D - C	$F = \frac{E}{C} \times 100$	CERTIFIED SCALES WT.	PLANT SCALES WT.	% ERROR
[4]	[5]	[6]	[7]	[8]	[9]	[10]	(A)	(B)	$C = \frac{A - B}{A} \times 10$
Ī	ı		ı	I	1	I	[11]	[12]	[13]
								RAP SCALES	
							CERTIFIED SCALES WT.	PLANT SCALES WT.	% ERROR
							(A)	(B)	$C = \frac{A - B}{A} \times 10$
							[11]	[12]	[13]
								ASPHALT METER	
							CERTIFIED SCALES WT.	PLANT SCALES WT.	% ERROR
							(A)	(B)	$C = \frac{A - B}{A} \times 10$
							[11]	[12]	[13]
							ADDITIVE METER		
							CERTIFIED SCALES WT.	PLANT SCALES WT.	% ERROR
							(A)	(B)	$C = \frac{A - B}{A} \times 10$
							[11]	[12]	[13]
]		
]		
+	+	₩ Price of File of the	+	+	+	+]		

THIS FORM RETAINED IN CONTRACTOR'S QC FILES AT PLANT SITE. I CERTIFY THE ABOVE AS TRUE CALIBRATION DATA FOR THESE SCALES.

PRINT NAME LEGIBLY-QC LEVEL II TECHNICIAN w/HiCAMS #:	[14]
*SIGNATURE - QC LEVEL II TECHNICIAN:	[15]

QC-2

RECORD OF CALIBRATION TEST ON WEIGHING EQUIPMENT AT ASPHALT PLANTS

GENERAL NOTE: This form is to be completed by QC personnel at frequencies described below. This form is to be verified and signed by the Contractor's QC Level II personnel with a copy to be forwarded to the Division QA Lab. Minimum calibration frequency for weighing equipment at asphalt plants shall meet the requirements of Table 6-1 of this manual.

- 1. Name of Contractor producing mix.
- 2. Site of plant producing mix.
- 3. Date calibration performed.
- 4. Number of test increment.
- 5. Weight readout prior to adding weight to the weigh hopper/asphalt bucket.
- 6. Weight added at each increment.
- 7. Actual weight on scales. (A) + (B).
- 8. Actual scale reading.
- 9. Scale error in Lbs. (D) (C).
- 10. Percent scale error (E) \div (C) x 100.
- 11. Net scales weight from DOA approved scales.
- 12. Actual scales readout.
- 13. Percent error (A) (B) \div (A) x 100 to nearest 0.1 percent (x.x).
- 14. Printed name and HiCAMS certification number of QC Level II technician.
- 15. Signature of QC Level II technician certifying that all data entered on this form is true and correct.